



# Hammer Performance

355 McGhee Road  
Sandpoint, ID. 83864

Phone # (208)696-1250 <http://www.hammerperf.com>

# Estimate

| Date      | Estimate # |
|-----------|------------|
| 5/11/2022 | 11312      |

| Name / Address |
|----------------|
|                |

| Project |
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|         |

| Item                | Description   | Qty | Rate    | Total    |
|---------------------|---|-----|---------|----------|
|                     | 2014+ XL883<br>90+hp 1275 Conversion, sans air cleaner and exhaust  |     |         |          |
| XL/Buell 1275 Ki... |   |     |         |          |
| 3.596 Black 04 ...  | Black 3.596 Cylinder, 04 Later  | 2   | 203.155 | 406.31T  |
| HP 3600 30DD6...    | HP 3600 30DD61FS 3.600 30 Degree 10.5-1<br>Piston With Reverse Dome, 61 CC Chamber, Full Skirt, Thermal Barrier Coating   | 2   | 199.975 | 399.95T  |
| C10094-3625         | Cometic 07-up top end gasket kit with .030 3.625 head gasket  | 1   | 113.74  | 113.74T  |
| Cylinder Honing     | Hone cylinder (each)  | 2   | 45.00   | 90.00    |
|                     | XL/Buell 1275 kit, Black, 04- Later XL/ Buell<br>The above engine kit has black big fin cylinders included (correct fin style for 2004-up bikes). The cylinders are also available in silver (same price) or black with highlighted fins (\$50 additional).<br>The above also includes the optional upgrade to a Cometic EST full top end gasket set, which is recommended. Without this upgrade, the kit comes with head and base gaskets only and sells for \$950 |     |         | 1,010.00 |
| Ring Gap and Pi...  | Gap Rings and Assemble Pistons and Rings into Cylinders (pair)  | 1   | 50.00   | 50.00    |

|   |                         |
|---|-------------------------|
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|   | <b>Sales Tax (0.0%)</b> |
|   | <b>Total</b>            |



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|   | This is our optional preassembly service. We precision gap your rings using our high-end gapping machine which does a perfect job every time, and then we assemble the pistons and rings into the cylinders and ship them in sealed plastic bags, ready for installation. This service greatly simplifies installation and eliminates the need for any special tools on your end. |      |                         |         |
| Impact Head Se...   |   |      |                         |         |
| Head Porting 7MM  | 7MM Head Porting Service  | 1    | 588.00                  | 588.00T |
| VG6601  | 7 MM +.001 Intake Valve Guide   | 2    | 13.00                   | 26.00T  |
| VG6701  | 7 MM +.001 Exhaust Valve Guide  | 2    | 13.00                   | 26.00T  |
| V7MMOE-100  | 7 MM Valve Guide Seal, Viton, pack of 100   | 0.04 | 250.00                  | 10.00T  |
|   | Impact Head Porting Service 7MM   |      |                         | 650.00  |
|   | As part of the IMPACT porting service, we set up the valves to work properly with the IMPACT 560 cams, and we also size your chambers to work with the pistons in the above 1275 kit.   |      |                         |         |
| 898560-00   | XL 560 lift Impact Hammer Performance Cam Set, 00-Later<br>This advanced cam set has a special lobe design to minimize valvetrain noise while still producing impressive power gains.   | 1    | 495.00                  | 495.00T |
| HP45PG  | Bronze Oil Pump Gear, Sportster/Buell   | 1    | 98.00                   | 98.00T  |
| Grindlock-2000  | Pinion Gear Locking Tool, 2000- Later XL, With Mounting Bolts   | 1    | 50.00                   | 50.00T  |
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| Item             | Description   | Qty | Rate   | Total   |
| CY25263-90DFM    | XL's use a steel oil pump drive gear that becomes failure prone at higher power levels, and when it fails, it's really ugly. This was an especially bad problem with Buells due to their higher power levels, and HD finally came out with this bronze drive gear in 2006 to solve the problem, but they never put it in XL's. It's a nice upgrade when hopping up an XL, especially if you're in the cam box for a cam swap anyway, and it's cheap insurance against a catastrophic failure. The locking tool listed is necessary for proper installation.<br>Cyclo sportster cam cover gasket, 91-present<br>This high quality gasket is rubber-coated steel construction | 1   | 7.50   | 7.50T   |
| HPFLXL 10.676... | 04/Buell XB Intake Pushrod 10.676x.065x3/8 (-.050)  | 2   | 14.875 | 29.75T  |
| HPFLXL 10.730... | 04/Buell XB Exhaust Pushrod 10.730x.065x3/8 (-.050)<br>Corrections to the valvetrain geometry that we'll make as a part of setting up your heads for the IMPACT 560 cams, in combination with the thinner gaskets used to create a tighter squish clearance, create the need for somewhat shorter pushrods. These are high quality .065" wall heat treated chrome moly pushrods with Mae West ends. You cannot buy a finer pushrod.   | 2   | 14.875 | 29.75T  |
| BTX-11           | Energy One Extra Plate Clutch Kit, 1991 - Later Sportster, with 15% Stronger Diaphragm Spring   | 1   | 209.95 | 209.95T |

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| DS197026     | Clutch Compression Tool, Motion Pro, 90-97 Big Twin and 91+ XL<br>This is the complete clutch upgrade package, which not only upgrades the 883's weak clutch spring to handle the conversion, but also replaces the entire clutch pack and eliminates the embedded compensator plate that's so prone to failure.  | 1   | 70.00  | 70.00T  |
| CY34955-04FM | Cyco 2004-up sportster primary gasket<br>This is a high quality rubber-coated steel primary gasket  | 1   | 18.00  | 18.00T  |
| 1020-2325    | Dynojet Powervision, Black Series, Delphi models, CAN bus version, 11+ Softail, 12+ Dyna, 14+ Touring, 14+ Sportster<br>The Dynojet Powervision is the cat's meow for EFI tuners. This is a flash type tuner that can be left on the bike or taken off after programming the factory ECM. If left on the bike, it can be used for diagnostics, as gauges, or for autotuning the fuel delivery. We will provide a starting point map from which you can autotune to dial it in for your specific combination. The autotune function works with your stock narrow-band oxygen sensors and does a good job through the meat of the riding range. An add-on wideband product is available that does a better job in the high load, high rpm areas of the map. | 1   | 699.99 | 699.99T |
| 27794-08     | 10R12X Spark Plug   | 2   | 6.49   | 12.98T  |

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|--------------------|------------------------------|-----|------|-------|
| 80312              | Red Line Assembly Lube, 4 OZ | 1   | 9.95 | 9.95T |
| Shipping and Ha... | Shipping and Handling TBD    |     | 0.00 | 0.00T |

|   |                         |            |
|---|-------------------------|------------|
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|   | <b>Sales Tax (0.0%)</b> | \$0.00     |
|   | <b>Total</b>            | \$3,440.87 |