



Hammer Performance

355 McGhee Road
Sandpoint, ID. 83864

Phone # (208)696-1250 <http://www.hammerperf.com>

Estimate

| Date | Estimate # |
|-----------|------------|
| 2/21/2022 | 11210 |

| Name / Address |
|----------------|
| |

| | | | | Project |
|---------------------|--|-----|---------|---------|
| Item | Description | Qty | Rate | Total |
| | 1986-1987 XL883 80+hp 1275 Conversion, sans air cleaner and exhaust | | | |
| XL/Buell 1275 Ki... | | | | |
| 3.596 Silver 86-... | Silver 3.596 Cylinder, 86-03 | 2 | 153.155 | 306.31T |
| HP 3600 30DD6... | HP 3600 30DD61FS 3.600 30 Degree 10.5-1 Piston With Reverse Dome, 61 CC Chamber, Full Skirt, Thermal Barrier Coating | 2 | 199.975 | 399.95T |
| C9907-3625 | Cometic 1986-90 Top End Gasket Kit, .030 3.625 Head/.020 Base | 1 | 113.74 | 113.74T |
| Cylinder Honing | Hone cylinder (each) XL/Buell 1275 kit, Silver, 86-03 | 2 | 45.00 | 90.00 |
| | The above engine kit has silver small fin cylinders included (correct fin style for 86-03 bikes). The cylinders are also available in straight black (same price) or black with highlighted fins (\$50 additional). The above also includes the optional upgrade to a Cometic EST full top end gasket set, which is recommended. Without this upgrade, the kit comes with head and base gaskets only and sells for \$850 | | | 910.00 |
| Ring Gap and Pi... | Gap Rings and Assemble Pistons and Rings into Cylinders (pair) | 1 | 50.00 | 50.00 |

| | |
|---|-------------------------|
| This estimate represents a proposal by HAMMER PERFORMANCE. Please verify all items are correct before proceeding with your order. | Subtotal |
| | Sales Tax (0.0%) |
| | Total |



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| | This is our optional preassembly service. We precision gap your rings using our high-end gapping machine which does a perfect job every time, and then we assemble the pistons and rings into the cylinders and ship them in sealed plastic bags, ready for installation. This service greatly simplifies installation and eliminates the need for any special tools on your end. | | | |
| Competition Val... | Competition Valve Job (per head, does not include guides or seals) | 2 | 175.00 | 350.00 |
| VG5601 | 5/16 +.001 Intake Valve Guide | 2 | 13.00 | 26.00T |
| VG5701 | 5/16 +.001 Exhaust Valve Guide | 2 | 13.00 | 26.00T |
| V312531-100 | 5/16 Valve Guide Seal, Viton, pack of 100 | 0.04 | 200.00 | 8.00T |
| Angled Squish B... | Cut Angled Squish Band (each) This service makes the chambers match the 30 degree pistons in the engine kit. We throw this in for free when someone buys an engine kit and head work together. | 2 | 0.00 | 0.00T |
| DS199296 | Andrews V4 Cam Set for 1986-1990 XL | 1 | 486.95 | 486.95T |
| 2011-1501 | Cometic Cam Cover gasket 86-90 XL(C9311F5), 5 pack | 0.2 | 74.75 | 14.95T |
| HPFLXL 10.300... | XL Intake Pushrod 10.300x.065x3/8 (-.053) | 2 | 14.875 | 29.75T |
| HPFLXL 10.373... | XL Exhaust Pushrod 10.373x.065x3/8 (-.047) These are high quality .065" wall heat treated chrome moly pushrods with Mae West ends. You cannot buy a finer pushrod. | 2 | 14.875 | 29.75T |
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| 2101-0027 | Dyna 2000I PC Programmable Ignition Module This ignition module will let you select an appropriate ignition curve for your bike. Static time it per the instructions, set it on curve 4, and it'll be perfect. | 1 | 269.95 | 269.95T |
| 35-0358 | 1.70mm main jet for Keihin butterfly carb, 86-87 XL | 1 | 11.66 | 11.66T |
| 27794-08 | 10R12X Spark Plug | 2 | 5.95 | 11.90T |
| 80312 | Red Line Assembly Lube, 4 OZ | 1 | 9.95 | 9.95T |
| Shipping and Ha... | Shipping and Handling TBD | | 0.00 | 0.00T |

| | | |
|---|-------------------------|------------|
| This estimate represents a proposal by HAMMER PERFORMANCE. Please verify all items are correct before proceeding with your order. | Subtotal | \$2,234.86 |
| | Sales Tax (0.0%) | \$0.00 |
| | Total | \$2,234.86 |